# **WASTE HEAT PRE-EVAPORATION**



#### **FEATURES**

- Removes 99% of the volatile TRS compounds from the black liquor
- Strips in excess of 85% of the methanol from the black liquor
- Virtually 100% turndown

- Minimal operator attention
- Forgiving during swings in production rates
- Tubular falling film or LTV technology is available

## **BENEFITS**

The growing challenges for pulp mills in the years ahead are highlighted by concerns for reduced energy consumption and improved effluent control. This is often compounded with the difficulty of low grade waste heat utilization. Lundberg's Pre-Evaporation system is designed to meet this challenge.

The Pre-Evaporator can be incorporated in heat recovery systems for either continuous or batch digesters, concentrator systems, condensate stripping systems, or any other system with unused low grade heat. This heat is converted to additional evaporation capacity to help debottleneck an overloaded evaporator or make available another cost effective alternative for capacity increases.

Processing 100% of the mill's weak black liquor inventory in the pre-evaporation system removes most of the volatile TRS and methanol. This allows the process condensates from the multiple effect evaporators to be reused without the need for treatment.

### CONTACT

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### **LUNDBERG'S AREAS OF EXPERTISE**

■ BY-PRO	DUCT RECOVERY				
	☐ Tall Oil Soap	Acidulation	Storage		
	☐ Turpentine	Condensing	Storage		
☐ CHEMICAL HANDLING AND STORAGE					
	Sulfur				
	☐ Caustic				
	Acids				
	☐ Sulfur Dioxide	☐ Storage	Vaporization		
☐ CHEMIC	AL GENERATION				
	☐ Sulfur Dioxide				
	■ NSSC Pulping Liquor				
_	☐ Sulfite/Bisulfite Pulping Liq				
□ EVAPORATORS FOR PULPING LIQUOR					
	Multiple-Effect		☐ Vapor Recom	npression	
	Strong Liquor Concentrators		Crystallizer		
	Pre-Evaporation		REX Technol	ogy	
_	☐ Falling Film				
☐ FOAM C			_		
	☐ Washer Filtrate	Weak Liquor Storage	Soap Skimmi	ng	
	Foambreaker for Light Foa				
	☐ Soap Concentrator for Hea	•			
☐ HEAT RI	ECOVERY AND UTILIZATI	ON	_		
	Blow Heat	Condensers	Systems		
	Pre-Evaporation				
	Digester Heaters and Circu				
	☐ Direct Contact Gas Cooler				
	☐ TMP	■ Hot Water	Steam Gener	ration	
	Heavy Liquor Heaters				
<b></b>	☐ Waste Heat Boilers	_			
LUNDBERG CUSTOM EQUIPMENT					
	Pressure/Vacuum Relief V	alves (PVRV)			
	Flame Arresters				
	Jacketed Valves				
	Lundberg Soap Separator/				
	Heat Exchangers	Heavy Liquor Heaters			
	SO <sub>2</sub> Gas Fans				
□ POLLUT	ION CONTROL	<b>D</b>			
	Black Liquor Oxidation	☐ Weak	☐ Strong		
	☐ Condensate Stripping	☐ Steam	☐ Air	П 005	
	□ Name and another Occ	TRS	MeOH / BOD		
	☐ Noncondensible Gas	Collection	Incineration	☐ Scrubbers	
	☐ Direct Fired Oxidizer (DFO	Strong	☐ Dilute	☐ SOG	
	☐ Plywood Industry	Heat Exchangers	Ctoom Tunne	ol Condonacto Evaporator	
	Regenerative Thermal Oxi			el Condensate Evaporator Catalytic Oxidizer (RCO)	
	☐ Wet Electrostatic Precipita		- Regenerative	Catalytic Oxidizer (NCO)	
	L SYSTEMS	ioi (Loi )			
<b>—</b> 01 L01/1	White Liquor Oxidation	☐ Air	☐ Molecular Ox	vaen	
	Sulfur Addition – Kraft Liqu		- Molecular Ox	ygon	
	Recausticizing – White Liq				
	Ash Treatment Systems –				
☐ TURNKE	-				
5111.	☐ Engineering				
	☐ Complete EPC				